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NIPPON STEEL

NIPPON STEEL's Steel Products for Thermal Power Generation

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NIPPON STEEL's Steel Products for Thermal Power Generation A114en_02_202209f © 2019, 2022 NIPPON STEEL CORPORATION

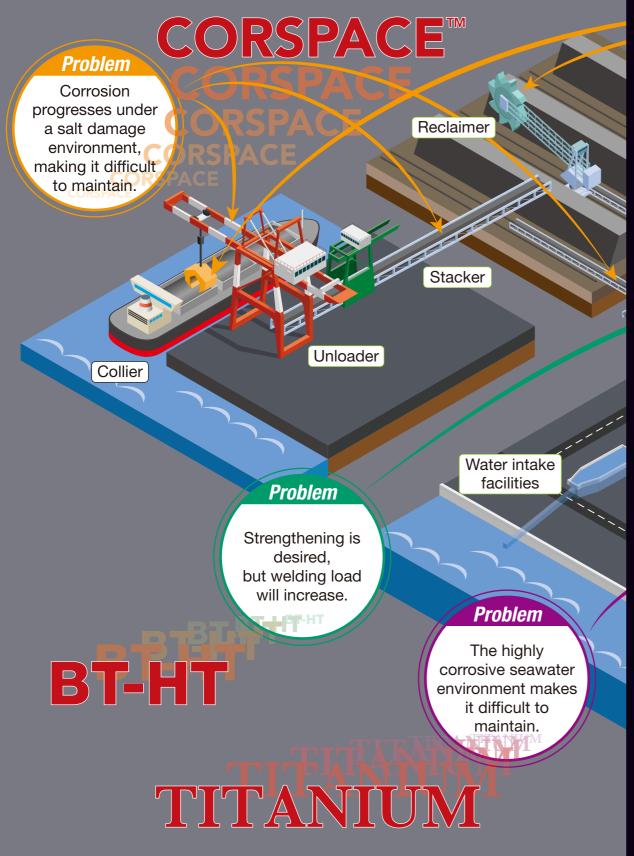
bined High Stiffness Steel Sheet Pile

NIPPON STEEL CORPORATION

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NIPPON STEEL's top-quality steel products



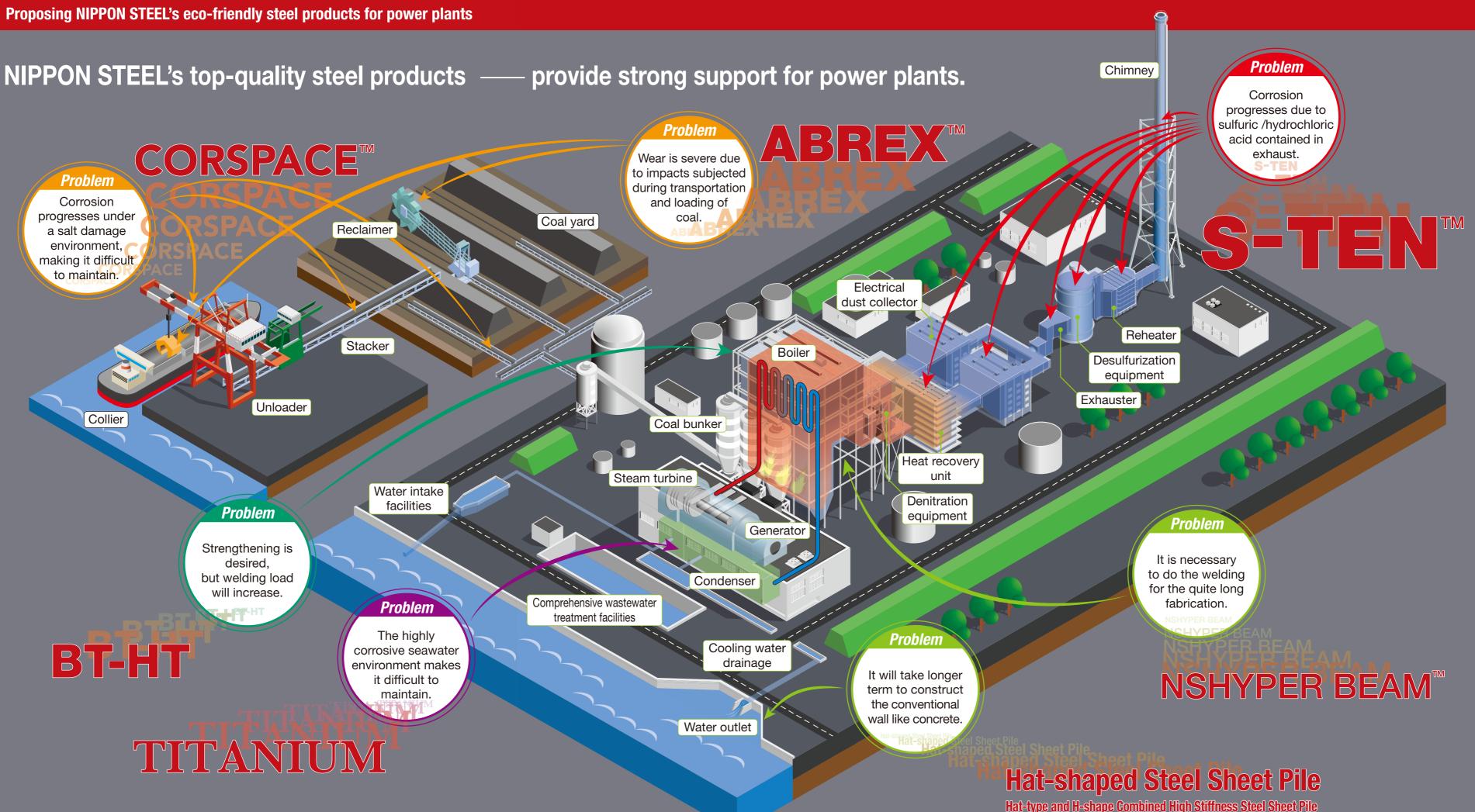
provide strong support for power plants.

Thermal power generation is base load power sources that can supply a certain amount of electrical power stably and at low cost, regardless of the season, weather, time of day or night.

In recent years, an increasing number of thermal power plants have striven to improve efficiency (seeking higher temperature) while addressing environmental concerns. Steel products wanted by these thermal power plants are of an extremely high standard, without exception. We have a wide range of leading-edge steel products that embody the NIPPON STEEL Group's technologies, withstand high temperature and high pressure, and contribute to high-efficiency power generation.







When corrosion progresses due to sulfuric/hydrochloric acid in exhaust



Sulfuric Acid and Hydrochloric Acid Dew-point Corrosion-resistant Steel

Application effects

- Excellent performance under a (sulfuric acid) corrosion resistant environment of coal-/heavy oil-fired power generation plant
- Longer life and more economical than stainless steel \Rightarrow Eco-friendly steel products with low life cycle costs
- Same mechanical properties and weldability as ordinary steel Conforms to SM400A and SM490A
- Broad product lineup <Steel sheets, Steel plates, Steel pipes, Welding materials>
- Proven records/achievements particularly in smoke exhaustion systems

Broad product lineup <Steel plates, Steel sheets, Steel pipes, Welding materials>

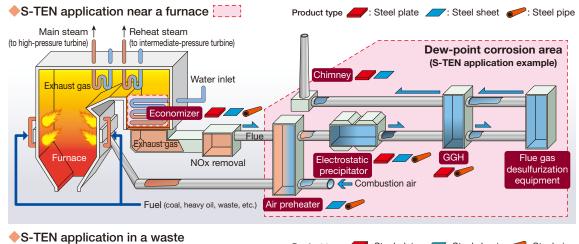


Achievements

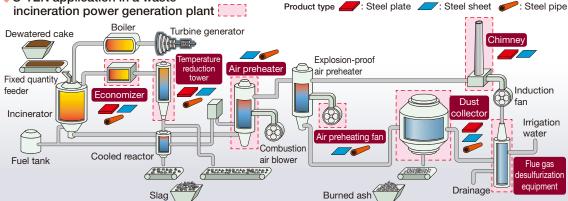
۰.	Extensive supply records —• As a pioneer in developing sulfuric acid dew-point corrosion resistant steels,	
	we have supplied these products for over 50 years.	
	• We have supplied over 100,000 tons of these products in the past, which are used in various facilities.	
	Wealth of knowledge —• We conducted exposure tests under various environments. Based on these test results, we can offer optimal proposals.	
	Major awards received —• The Ichimura Prize in Industry for Excellent Achievement (FY2006)	
	 Nikkei Excellent Products and Services Award (EY2003) 	

S-TEN application sites

Effective in the sections of smoke exhaustion systems, waste incineration power generation plants, flues, etc., through which untreated gas passes.



incineration power generation plant

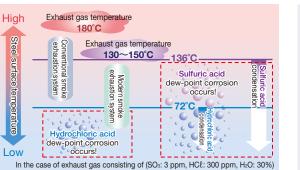


Characteristic and advantages

Corrosion resistance is

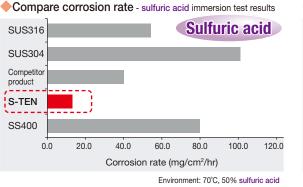
; about 6 times and about 7 times better than ordinary steel and stainless steel, respectively, under a sulfuric acid corrosive environment ; about 11 times and about 4 times better than ordinary steel and stainless steel, respectively, under a hydrochloric acid corrosive environment.

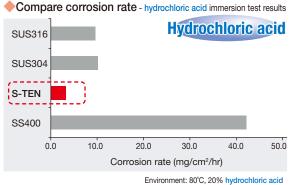
Conceptual diagram of S-TEN application



Compare with corrosion of other products







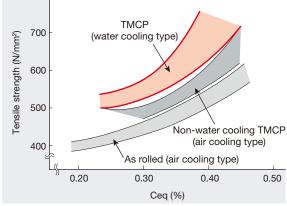
To meet the needs for high strength and weldability of steel products



High-tensile steel plate for building structure

High-tensile steel with excellent weldability.

Improved tensile strength to realize thinner plates and reduce the amount of steel materials used.





Relationship between Ceg and strength by the conventional manufacturing method Boiler building and TMCP method (plate thickness 20 - 30mm)

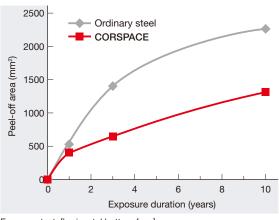
- TMCP (Thermo-Mechanical Controlled Process) based manufacturing enables the production of high strength steel plates with outstanding weldability characteristics and low carbon equivalent values.
- It improves efficiency in constructing structures and ensures safety/reliability.
- . In addition to plants, it has been used in the Tokyo Skytree and various other buildings.

When corrosion progresses under a salt damage environment, it makes it difficult to maintain

ORSPACE"

Corrosion Resistance Steel for Repainting Cycle Extension

It provides excellent corrosion resistance in a coastal salt damage environment. It can also cut LCC by extending the painting cycle and reducing the amount of paint used.





Product HP QR code

Exposure test [horizontal bottom face]

· CORSPACE can reduce the maintenance load by extending the painting cycle and cut costs by using a smaller amount of paint.

 As the above exposure test results show, corrosion resistance is excellent, and the peeled area can be substantially smaller than ordinary steel.

When wear is severe due to impacts subjected during transportation and loading of coal, iron ore, etc.

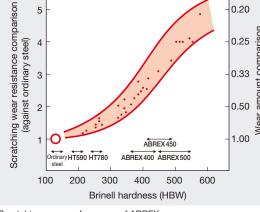
• It has been used in an unloader (in photograph) and boiler building of a thermal power plant.

REX

Abrasion Resistant Steel Plate

It is resistant to abrasion caused during transportation and loading of coal.

- It can reduce the weight and prolong the life of equipment.
- It can also cut running costs of repairing or exchanging components.





Scratching wear performance of ABREX

• ABREX is very hard steel and highly abrasion resistant, and realizes a structure with 3 to 5 times longer life and lighter weight than ordinary steel.

Reclaimer

. With its excellent workability and weldability, it is widely used throughout the world as a corrosion resistant component of construction machines and various types of other industrial machinery.

When the highly corrosive seawater environment makes it difficult to maintain

various needs.

High corrosion resistance, light weight, high specific strength

It is comparable to platinum in seawater. It is vital to condensers and plate-type heat exchangers of coastal power plants.

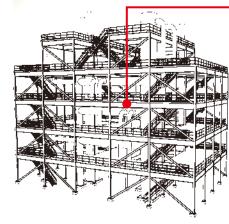


Plate-type heat exchange

When fabrication work lengthens due to welding

NSHYPER BE





NSHYPER BEAM[™] is our original Rolled H-shapes having large sizes and wider size availabilities. By using it as an alternative for Built-up H-shapes, you can reduce costs and shorten fabrication processes because there is no need of welding.

tube plates of condensers and multitubular auxiliary heat exchangers.

We also have steel sheets for plate-type auxiliary heat exchangers. We

Maximum size: D:1000mm x W:400mm • Number of sizes: 609 (S355JR, J0, J2, K2)



When construction work is difficult due to narrow land and hard ground

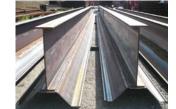
Hat-shaped Steel Sheet Pile Hat-type and H-shape Combined High Stiffness Steel Sheet Pile

High rigidity enables construction of thinner wall structures with outstanding water-shielding performance, space saving, low noise, and low vibration construction is possible.



Hat-shaped Steel Sheet Pile

Large sectional area of the Hat-type sheet pile realizes superior drivability. No reduction is required in sectional properties to consider the possible lack of shear force transmission at the interlocks, which is true for U-type steel sheet piles. Amount of steel per unit wall can be reduced, resulting in improved total cost.



It is easy to fabricate with intermittent fillet welding which can be carried out at the site or the nearby vard or shop.

It possible to use low-cost H-shape up to 50 to 70% of weight as well as avoiding use of expensive connectors to connect a sheet pile and a section. An ordinary vibratory hammer is directly applicable for driving.

Hat-type and H-shape combined high stiffness steel sheet pile

There are various other products available, including SA516, and SB480.



