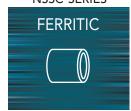


NSSC SERIES



High Weldability Ferritic Stainless Steel

NSSC 410WM (YUS 410W-MS)

11Cr-Ni-LC,N/Similar grade: SUS 410L

Features and Applications

NSSC 410WM has high perfomance yield strength, weldability and weld zone characteristics, and therefore suitable for welded structures with a thickness of over 3 mm above all.

- 1. Excellent weldability, enabling welding to be carried out without pre- and post-heating.
- 2. Excellent in bendability and toughness of weld joints.
- 3. Yield strength superior to that of SUS 410.
- 4. YUS 410W-MS is a grade designated by article 37 in the Japan Building Standards Law.

[Applications] Marine container frame materials, other equipment requiring high yield strength ane bendalility

Characteristics

[Mechanical properties]

		Yield strength 0.2% offset N/mm ²	Tensile strength N/mm ²	Elongation %	Hardness HV
Specification	Plate thickness	≧315	≧430	≧20	≦240
Typical values	t=4.5mm	412	510	28	157
	t=6.4mm	392	490	31	153

[Bendability]

	Thickness (mm)	Bending angle	Inside radius	Judgment	
Specification	t ≦ 5.0	90°	1.0t	No cracking on outside bent zone	
	5.0 <t≦6.4</t	"	1.5t	"	
	6.4 <t< td=""><td>"</td><td>2.0t</td><td>"</td></t<>	"	2.0t	"	
Results of test	t=4.5	"	1.0t	No cracking	
	t=6.4	"	1.5t	No cracking	

(Test specimens: JIS No.4)

[Toughness]

Thickness (mm)		NSSC 410WM			TP 409		
	Direction	vE₀ J	vE ₂₀	vTrs °C	vE₀ J	vE ₂₀	vTrs °C
4.5 *1	L	29	28	-86	_	_	_
	С	30	29	-82	_	_	_
6.5	L	64	73	-80	32.4	37.3	-32
	С	49	53	-85	23.5	29.4	-32

^{*1:} Subsize 3mm, Charpy test specimens (2mm V-notch)

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^{*2:} Subsize 5mm, Charpy test specimens (3mm V-notch)